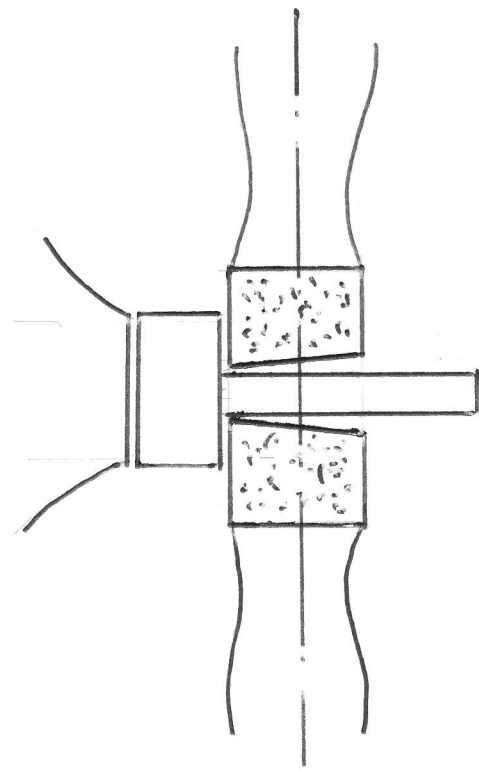


CONSTANT DIA. HOLE  
DRILLED CROOKED.  
THE HOLE FIGHTS  
ALIGNMENT.



TAPERED REAMED HOLE  
PROP REGISTERS WITH  
DRIVE WASHER TO LAY  
FLAT.