R2 14.95 38 12,48 13.90 18 30

ALUMINIUM

Hi Jim

This is how I would machine the hub
The radius in red will relive the stresses in the
corners of the hub and the extra thickness will
help with strength where the torque will be.

The thickness at the tapper end will help to stop the taper from splitting the hub if over tightend. Hope this is of some help for your project

